Package Design: Aging Management – Long-term Storage and Containment

Extended Storage after Long-Term Storage

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Outline:

• Introduction
• Spent Fuel Storage in Germany
• Aging Management and Future Needs
• Additional Material Investigations
• First experience with extending storage
• Conclusions
International situation:

**Storage needs to be extended** due to insufficient and/or unavailable
- spent fuel reprocessing capacity
- spent fuel disposal facilities
mainly as a consequence of the **lack of political decision** possibly driven by absence of public confidence and/or acceptance

**In Germany:**

in **2013 new disposal search act:**
- Restart of the siting process followed up by evaluation and exploration of different options
- **Availability of the repository until ?????**
Spent Fuel Storage in Germany

Since 1992 ......
Dry Storage in Dual Purpose Casks at Centralized Interim Storage Facilities

Transport Ban and Revision of Atomic Energy Act

Since 2002 ......
Dry Storage in Dual Purpose Casks at On-Site Interim Storage Facilities at all NPP Sites

Storage Building + Dual Purpose Casks

Storage licenses limited to 40 years for administrative reasons!

D. Wolff et al. PATRAM 2013, San Francisco, CA, USA 18. - 23.08.2013
Spent Fuel Storage in Germany

- **on-site interim storage facility in operation**
- **on-site interim storage facility (applied)**
- **centralized interim storage facility**
- **local interim storage facility outside reactor sites**
The Storage Concept

- Accident safe dual purpose metal casks with
  - Type B package design approval
  - Two independent sealed barrier lids
  - Permanent leak-tightness monitoring
  - Dried and inert cask interior
- Storage period 40 years
- Casks in a storage building for weather protection and additional shielding

Main Cask Design Criteria

- Nuclear safety (subcriticality)
- Radiation protection (shielding)
- Decay heat removal
- Site specific accident safe cask design (integrity, leak-tightness)
- 40 years cask durability
Transport

Cask Manufacturer

- Cask Design
- Safety Analysis Report
- Quality Assurance Measures

Application for Type B(U) Package Approval

Competent Authority BfS (SE 1.1) for Type B(U) Approval

Competent Authority BAM (Div. 3.3) for Mechanical and Thermal Design Testing and Quality Assurance issues

Storage

Utility

Application for Storage Licence

Competent Authority BfS (SE 1.3) for Storage License

Technical Experts like BAM (Div. 3.4) and TÜV for Safety Analysis Evaluation and Quality Assurance issues
Guidelines for Dry Cask Storage of Spent Fuel and Heat-generating Waste (revised version as of 10.06.2013)

- refer to a temporary storage ... with the aim of a subsequent disposal
- since a decision on the related repository concept and its realization has not been made yet, the actual time needed for storage cannot be stated
- therefore: safety requirements are formulated such that the specific safety analyses are performed for each of the periods applied for in the licensing procedures
- however: period of 40 years, on which previous storage licenses are based, may be referred to as an appropriate time scale
- knowledge gained so far on this storage period can be taken into account
- if this period will not be sufficient, appropriate additional analyses are to be performed
  (e.g. on the long-term behavior of materials and components of the casks and inventories under the specific load conditions of the storage facility)
Aging Management and Future Needs

German Atomic Energy Act

Guidelines for Dry Cask Storage of Spent Fuel and Heat-generating Waste
Revised Version, 10.06.2013

Periodic Safety Review Guidelines
for Interim Storage Facilities for Spent Fuel and Heat-Generating Radioactive Waste in Casks
Draft as of Dec. 2010

Aging Management
for Dry Interim Storage of Spent Fuel and Heat-Generating Radioactive Waste in Casks
Draft as of Jan. 2012

Storage license

Storage operation

Permanent supervision by competent state authorities

Transport after storage

IAEA Joint Working Group on Guidance for an Integrated Transport and Storage Safety Case for Dual Purpose Casks for Spent Nuclear Fuel

Draft as of Dec. 2010

Main goals:

- Documentation and evaluation of operational experience and changes with respect to the level of safety, integrity of operation and dose minimisation.

- Updated safety evaluation under consideration of the state-of-the-art of science and technology and with respect to:
  - Safe and reliable continuation of operation.
  - Consequences of aging mechanisms on all relevant storage components like building structures, handling equipment, casks and cask inventories.
  - Adherence of safety requirements with respect to cask handling and transportation after storage.

- Derivation of conclusions and provisions for further operations.
Aging Management for Dry Interim Storage of Spent Fuel and Heat-Generating Radioactive Waste in Casks

Draft as of Jan. 2012

- Approach to the technical aging management
  - Planning
  - Implementation
  - Documentation
  - Assessment

- Requirements for the monitoring concept
  - Casks (accessible regions; not accessible regions)
  - Storage building
  - Other technical equipment (fire protection, crane, cask monitoring installations)

- Non-technical aging
  - Long-term personnel management
  - Long-term documentation and knowledge management
  - Long-term operation management (safety management, electronic data processing systems)
Aging Management and Future Needs

- Storage license for 40 years of operation
- Periodic safety reviews (every 10 years)
- Continuous aging management
- Extended storage beyond 40 years
- New license applications
- Additional safety assessments with respect to degradation effects

National investigation program to demonstrate cask and spent fuel safety beyond 40 years (in particular for not accessible components)
Driving aging forces on storage casks

- Gamma radiation
- Neutron radiation
- Decay heat
- Environmental effects (moisture, air pollution)
- Mechanical stresses (fuel rods, bolted lids and trunnions, metal seals)

Materials

- Metals (ductile cast iron, various steel types, basket materials)
- Polymers (neutron shielding, auxiliary seals, cavity sealing)

Aging effects

- Degradation by irradiation
- Mechanical degradation (relaxation, creeping)
- Corrosion

Detection and evaluation of safety relevant changes of material properties and extrapolation of long-term performance to ensure long-term safety.
Data gaps identified by BAM concerning safety issues for storage periods beyond 40 years:

- **Long-term performance of bolted closure systems**
  - Bolt relaxation
  - Metal seal relaxation and creep
  - Material degradation by temperature, time, ambient conditions
  - Leakage rate measurements after long storage periods concerning elastomer auxiliary seal degradation and helium contamination
  - Safety margins in case of severe accident scenarios

- **Degradation of polymer components for neutron shielding**

- **Reliability of pressure monitoring devices**
First experience with extending storage

Extended storage license application after expiration of initial 20 years:

Jülich AVR storage facility with 152 CASTOR THTR/AVR casks

License expired June 30, 2013 !!!

Options:
- Extension of the Jülich storage license
- Transportation of all casks to the Ahaus storage facility added by an additional 20 year storage period
- Shipping of the research reactor fuel back to the U.S. for further storage and/or reprocessing

Issues arising:
- evaluation of aging effects
- selected inspections to verify e.g. leak-tightness, lid bolt pre-stress
- updated safety assessments considering the current state-of-the-art
Realized measures concerning
- a nearly identical cask design is already approved for 40 years storage period in the Ahaus facility
- radiation levels and decay heat from AVR fuel are very low

- Visual inspection regarding corrosion effects

- Inspection of selected bolts regarding plastic deformation
  • Metallographic methods
  • High precision length measurements
  ✓ Result: No relevant plastic deformations due to applied torques

- Leakage rate measurements at selected primary lids
  • Challenge: Potential helium contamination of the elastomeric auxiliary seals from the previous interim storage period
  Reason: space between primary and secondary lid is filled with helium overpressure for monitoring purposes
  ✓ Result: Required leakage rate of $10^{-8}$ Pa m$^3$/s could be demonstrated in all cases but measurements needed up to 70 hours
The German concept of dry spent fuel interim storage in dual purpose casks has demonstrated its suitability for over 20 years whether centralized or on-site.

Storage licenses are limited to 40 years for administrative but not technical reasons.

Due to major delays of the siting and establishment of a final repository in Germany extended interim storage periods beyond 40 years are unavoidable in the future.

National guidelines for periodic safety reviews and aging management of interim storage facilities are currently established.

Further long-term investigations on aging mechanisms are necessary to increase knowledge for reliable and extended predictions for storage periods beyond 40 years.

Data gaps for extended storage safety demonstrations have been identified and BAM is running test programs with regard to the bolted closure system for long-term safe enclosure and polymers for neutron shielding.

BAM participates in international projects to share information and close data gaps.

First experience with safety assessments after long-term storage is currently gathered in case of an expiring 20 years storage license.